

1. Product Overview

EPS-100 is a full-featured universal temperature controller designed for various refrigerators, freezers and cooling

systems. It has the following features:

Modular design for software and hardware can meet customized demands for input and output configura

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■ The hardware may drive up to 6 channels of loads.
 ■ Optional accessories include defrost sensor, condenser sensor, door switch and buzzer.
 ■ Cooling relay has 20A/240VAC output at maximum and may directly drive a 2HP/240VAC single-phase compressor.
 ■ White LED display, various working status indicators, temperature display resolution 0.1°C/1°F.
 ■ Suitable for tough environment such as kitchens owing to its vertical protection grade IP65 (front panel), included watertight structure for mounting holes, and an optional drip-proof cover.
 ■ With temperature sensor self-test function, multiple protection and alarm modes are available if a fault has been detected.

been detected. ●The functions of copy card and one key reset to default provide the manufacturer with convenience in

production and after-sale service.

Digital signals are user-defined and can meet various customized needs.

Two alarm modes (in case cabinet temperature goes out of limits): absolute temperature or relative temperature.

Buzzer may beep after the digital signal is timed out.

The buzzer will be forced to beep intermittently if the optional standby power supply Elitech microUPS is used during main power outper.

● The buzzer will be forced to beep intermittently if the optional standby power supply Elitech microUPs is used during main power outage.

● Hot gas defrost delay protects the compressor from starting with pressure, thus lengthening its service life.

● Two classes of ECO-DOOR modes. The controller can automatically recognize Routine Mode, ECO Mode - class 1 and ECO Mode - class 2.

● The controller supports TTL/485 master-slave communication, similar to Modbus protocol.

● Elitech exclusive modules are optional to form 2G/4G/Wi-Fi networks. Supports base station/GPS positioning and Elitech Cloud service.

● The master can write/read the controller's parameters as well as read the controller's working and error status.

● The master can remotely synchronize/assign certain controller(s) to defrost, power on/off, turn on/off light, enter/exit ECO mode.

enter/exit ECO mode.

● External provided display TPM-950 can be added to match supermarket cabinets, cake and ice-cream showcases, etc.

2. Operation and Display Panel



3. Dimensions

Product size: 123 * 42 * 69mm(traditional fastening screws) 123 * 42 * 81mm(quick connect terminals) Mounting size: 116.0 * 36.0mm

4. Specifications

• Temperature measuring range: -50 C ~90 C / -58 F ~194 F (only when sensor calibration is set as 0)
• Temperature control range: -50 C ~85 C or -58 F ~185 F
• Temperature resolution: 0.1 C / 1 F
• Temperature accuracy: ±1 C (-50 C ~50 C), ±2 C (others)
• Power voltage: 12VAC/15VAC/220VAC/30VAC
• Overall power consumption: ≤5W (Max), grid fluctuation: ≤±10%
• microUPS interface
• Vertical protection grade [front cond): \(\frac{1}{2} \) \(\frac{1} \) \(\frac{1}{2} \) \(\frac{1}{2} \) \(\frac{1}{2} \) \(\f

Vertical protection grade (front panel): IP65; provided with watertight structure and backside drip-proof cover
 Operating/working temperature: 0 C ~55 C
 Storage environment: Temperature: -25 C ~75 C; Humidity: 20%~85% (non-condensing)

5. Indicator Instructions

Indicator	Symbol	Status	Meaning
Set	\$	ON	Set parameters
Set		OFF	Temperature measuring and controlling
	0	ON	Cooling active
Cooling		OFF	Cooling inactive
		Flash	Cooling delay
Fan	œ	ON	Fan active
Fall	တ	OFF	Fan inactive
Defrost	<u> </u>	ON	Defrost active
Derrost	***	OFF	Defrost inactive
Dripping	8	ON	Dripping active
		OFF	Dripping inactive
Set-point lock	a	ON	Cabinet temperature set-point is locked and unchangeable.
Set-point lock		OFF	Cabinet temperature set-point is unlocked and changeable.
Power supply	*	ON	AC power supply abnormal.
rower supply		OFF	AC power supply normal.
FCO mode - class 1	EC01	ON	Class 1 - ECO mode
ECO mode - class 1		OFF	Exit class 1 - ECO mode
FCO mode - class 2	ECO2	ON	Class 2 - ECO mode -
LCO mode - class 2		OFF	Exit class 2 - ECO mode
Door signal	П	ON	Door is open.
0	7	OFF	Door is closed.

	Item	Description User Menu	Setting Range	Deraurt	UI
0	SEt	Temperature set-point	C5~C6	4.0	°C
		Admin Menu			
1	PA1	Admin password (universal password 125)	0~250	0	/
2	c1	Differential	0.5~9.9	4.0	°C
3	c2 c3	Compressor start delay between last switch-off and the successive switch-on	0~60 0~90	5	m
5	C3	Compressor start delay after switch-on of the device Cabinet sensor calibration temperature 1.	-10.0~10.0	0.0	m °(
6	c5	Low temperature set-point. Minimum possible set-point.	-10.0 10.0	-2.0	°(
7	c6	High set-point. Maximum possible set-point.		22.0	°(
8	d1	Defrost sensor options: 0: Disable; 1: Enable	0/1	1	1
9	d2	Defrost sensor calibration temperature	-10.0~10.0	0.0	°(
10	d3	Defrost counting type: 0: Compressor running time; 1: Controller running time	0/1	1	1
11	d4	Defrost interval time: 0: Disable defrost	0~90	6	ho
12	d5	During defrost the panel displays: 0: cabinet temperature 1: dEF (during defrost); cabinet temperature (when dripping is active and d11 elapses). 2: cabinet temperature at defrost start (during defrost); cabinet temperature (when dripping is active and d11 elapses). 3: Temperature set-point (during defrost); cabinet temperature (when dripping is active and d11 elapses). 4: dEF (during defrost); cabinet temperature (if cabinet temperature \(\text{stemperature} \) set-point after dripping is active). 5: cabinet temperature at defrost start (during defrost); cabinet temperature (if cabinet temperature \(\text{stemperature} \) set-point after dripping is active). 6: temperature \(\text{stemperature} \) set-point (during defrost); cabinet temperature (if cabinet temperature \(\text{stemperature} \) set-point (during defrost); cabinet temperature (if cabinet temperature \(\text{stemperature} \) set-point (during defrost); cabinet temperature (if cabinet temperature \(\text{stemperature} \) set-point after dripping is active).	0~6	1	,
13	d6	Maximum defrost duration	1~90	25	mi
14	d7	Defrost stop temperature	0~50	12	°(
15	d8	Dripping time after defrost	1~99	2	m
16	d9	Defrost start delay: 0: Disable	0~60	10	m
17	d10	Defrost mode: 0: Electric defrost; 1: Hot gas defrost	0/1	0	,
18	d11	Cabinet temperature display delay after defrost	0~90	30	m
19	d12	Defrost interval after switch-on of the device0: Defrost starts immediately after switch-on of the device	0~99	1	ho
20	F1	1: Fan is controlled by cabinet sensor. 2: Fan is controlled by defrost sensor. 3: Fan runs together with compressor and stops during defrost and dripping; Fan is controlled by F5 if cooling is inactive. 4: Fan runs together with compressor and stops during defrost; Fan is controlled by F5 if cooling is inactive; Fan runs after F2 elapses if dripping is active. 5: Fan runs together with compressor; Fan is controlled by F5 if cooling is inactive; Fan stops if defrost starts and then runs again after F2 elapses. 6: If cooling is cative, Fan runs after F2 elapses; If cooling is inactive; fan stops if defrost starts and then runs again after F2 elapses.	0~6	0	/
21	F2	6: If cooling is active, fan runs after F2 elapses; If cooling is inactive, fan stops. Fan start delay	0~60	3	m
22	F3	Fan start temperature	-50.0~90.0	2.0	۰،،،
23	F4	Fan stop temperature differential	0.5~30.0	2.0	%
24	F5	Fan runs if cooling is inactive: 0: No; 1: Yes	0/1	1	,
25	LOc	Cabinet temperature set-point lock: 0: Locked - cabinet temperature set-point cannot be modified; 1: Unlocked - cabinet temperature set-point can be modified.	0/1	0	,
26	Fg1	Auto defog for glass door: 0: Disable; 1: Enable	0/1		
27	Fø7			1	,
	Fg2	Auto defog interval for glass door	1~240	120	-
28	Fg3	Auto defog duration for glass door	1~240 5~240	120 30	-
28 29	Fg3 A1	Auto defog duration for glass door Duty cycle mode in the event of a faulty cabinet sensor : 0: Disable; 1: Enable	1~240 5~240 0/1	120 30 1	se
28 29 30	Fg3 A1 A2	Auto defog duration for glass door Duty cycle mode in the event of a faulty cabinet sensor: 0: Disable; 1: Enable Compressor off time in duty cycle mode	1~240 5~240 0/1 1~60	120 30 1 5	se /
28 29	Fg3 A1	Auto defog duration for glass door Duty cycle mode in the event of a faulty cabinet sensor: 0: Disable; 1: Enable Compressor off time in duty cycle mode Compressor on time in duty cycle mode	1~240 5~240 0/1	120 30 1	m
28 29 30 31	Fg3 A1 A2 A3	Auto defog duration for glass door Duty cycle mode in the event of a faulty cabinet sensor: 0: Disable; 1: Enable Compressor off time in duty cycle mode Compressor on time in duty cycle mode Buzzer beep: 0: Disable; 1: Enable	1~240 5~240 0/1 1~60 1~60	120 30 1 5 30	m m
28 29 30 31 32	Fg3 A1 A2 A3 A4	Auto defog duration for glass door Duty cycle mode in the event of a faulty cabinet sensor: 0: Disable; 1: Enable Compressor off time in duty cycle mode Compressor on time in duty cycle mode	1~240 5~240 0/1 1~60 1~60 0/1	120 30 1 5 30 1	m m
28 29 30 31 32 33	Fg3 A1 A2 A3 A4 A5 A6 A7	Auto defog duration for glass door Duty cycle mode in the event of a faulty cabinet sensor: 0: Disable; 1: Enable Compressor off time in duty cycle mode Compressor on time in duty cycle mode Buzzer beep: 0: Disable; 1: Enable Low alarm temperature (cabinet) High alarm temperature (cabinet) Cabinet alarm delay	1~240 5~240 0/1 1~60 1~60 0/1 -50.0~A6 A5~85.0 0~600	120 30 1 5 30 1 -10.0	m m
28 29 30 31 32 33 34	Fg3 A1 A2 A3 A4 A5 A6	Auto defog duration for glass door Duty cycle mode in the event of a faulty cabinet sensor: 0: Disable; 1: Enable Compressor off time in duty cycle mode Compressor on time in duty cycle mode Buzzer beep: 0: Disable; 1: Enable Low alarm temperature (cabinet) High alarm temperature (cabinet)	1~240 5~240 0/1 1~60 1~60 0/1 -50.0~A6 A5~85.0	120 30 1 5 30 1 -10.0 24.0	m m m
28 29 30 31 32 33 34 35 36	Fg3 A1 A2 A3 A4 A5 A6 A7 A8 A9	Auto defog duration for glass door Duty cycle mode in the event of a faulty cabinet sensor: 0: Disable; 1: Enable Compressor off time in duty cycle mode Compressor on time in duty cycle mode Buzzer beep: 0: Disable; 1: Enable Low alarm temperature (cabinet) High alarm temperature (cabinet) Cabinet alarm delay Cabinet alarm delay after switch-on of the device High alarm offset	1~240 5~240 0/1 1~60 1~60 0/1 -50.0~A6 A5~85.0 0~600 0~600 0.1~30.0	120 30 1 5 30 1 -10.0 24.0 20 40 10.0	m m m
28 29 30 31 32 33 34 35 36 37	Fg3 A1 A2 A3 A4 A5 A6 A7 A8 A9 A10	Auto defog duration for glass door Duty cycle mode in the event of a faulty cabinet sensor: 0: Disable; 1: Enable Compressor off time in duty cycle mode Compressor on time in duty cycle mode Buzzer beep: 0: Disable; 1: Enable Low alarm temperature (cabinet) High alarm temperature (cabinet) Cabinet alarm delay Cabinet alarm delay Cabinet mark offet switch-on of the device High alarm offset Low alarm offset	1°240 5°240 0/1 1°60 1°60 0/1 -50.0°A6 A5°85.0 0°600 0°600 0.1°30.0 0.1°30.0	120 30 1 5 30 1 -10.0 24.0 20 40 10.0 5.0	m m m o o
28 29 30 31 32 33 34 35 36 37 38	Fg3 A1 A2 A3 A4 A5 A6 A7 A8 A9 A10 A11	Auto defog duration for glass door Duty cycle mode in the event of a faulty cabinet sensor: 0: Disable; 1: Enable Compressor off time in duty cycle mode Compressor on time in duty cycle mode Buzzer beep: 0: Disable; 1: Enable Low alarm temperature (cabinet) High alarm temperature (cabinet) Cabinet alarm delay Cabinet alarm delay after switch-on of the device High alarm offset Low alarm offset Alarm mode: 0: Absolute temperature point; 1: Temperature set-point + alarm offset	1~240 5~240 0/1 1~60 1~60 0/1 -50.0~A6 A5~85.0 0~600 0.1~30.0 0/1	120 30 1 5 30 1 -10.0 24.0 20 40 10.0 5.0 0	SEE
28 29 30 31 32 33 34 35 36 37 38 39	Fg3 A1 A2 A3 A4 A5 A6 A7 A8 A9 A10 A11 L01	Auto defog duration for glass door Duty cycle mode in the event of a faulty cabinet sensor: 0: Disable; 1: Enable Compressor off time in duty cycle mode Compressor on time in duty cycle mode Buzzer beep: 0: Disable; 1: Enable Low alarm temperature (cabinet) High alarm temperature (cabinet) Cabinet alarm delay Cabinet alarm delay after switch-on of the device High alarm offset Low alarm offset Low alarm offset Alarm mode: 0: Absolute temperature point; 1: Temperature set-point + alarm offset Digital signal: 0: active at normally closed state; 1: active at normally open state	1~240 5~240 0/1 1~60 1~60 0/1 -50.0~A6 A5~85.0 0~600 0.1~30.0 0.1~30.0 0/1	120 30 1 5 30 1 -10.0 24.0 20 40 10.0 5.0 0 1	m m m q q m m
28 29 30 31 32 33 34 35 36 37 38	Fg3 A1 A2 A3 A4 A5 A6 A7 A8 A9 A10 A11	Auto defog duration for glass door Duty cycle mode in the event of a faulty cabinet sensor: 0: Disable; 1: Enable Compressor of time in duty cycle mode Compressor on time in duty cycle mode Buzzer beep: 0: Disable; 1: Enable Low alarm temperature (cabinet) High alarm temperature (cabinet) Cabinet alarm delay Cabinet alarm delay Cabinet alarm delay after switch-on of the device High alarm offset Low alarm offset Low alarm offset Digital signal: 0: active at normally closed state; 1: active at normally open state Display when digital signals are active: 0: Cabinet temperature; 1: dor Cabinet temperature display delay after the digital signals become active and inactive (If the cabinet temperature sendes the temperature set-point within the set L03 value,	1~240 5~240 0/1 1~60 1~60 0/1 -50.0~A6 A5~85.0 0~600 0.1~30.0 0/1	120 30 1 5 30 1 -10.0 24.0 20 40 10.0 5.0 0	m m m or or or
28 29 30 31 32 33 34 35 36 37 38 39 40	Fg3 A1 A2 A3 A4 A5 A6 A7 A8 A9 A10 A11 L01 L02	Auto defog duration for glass door Duty cycle mode in the event of a faulty cabinet sensor: 0: Disable; 1: Enable Compressor off time in duty cycle mode Compressor on time in duty cycle mode Buzzer beep: 0: Disable; 1: Enable Low alarm temperature (cabinet) High alarm temperature (cabinet) High alarm temperature (cabinet) Cabinet alarm delay Cabinet alarm delay Cabinet alarm offset High alarm moffset Alarm moffset Alarm mode: 0: Absolute temperature point; 1: Temperature set-point + alarm offset Digital signal: 0: active at normally closed state; 1: active at normally open state Display when digital signals are active: 0: Cabinet temperature; 1: dor Cabinet temperature display delay after the digital signals become active and inactive	1~240 5~240 0/1 1~60 1~60 0/1 -50.0~A6 A5~85.0 0~600 0.1~30.0 0.1~30.0 0/1 0/1	120 30 1 5 30 1 -10.0 24.0 20 40 10.0 5.0 0 1	mm mm or or or or mm
28 29 30 31 32 33 34 35 36 37 38 39 40 41	Fg3 A1 A2 A3 A4 A5 A6 A7 A8 A9 A10 A11 L01 L02 L03	Auto defog duration for glass door Duty cycle mode in the event of a faulty cabinet sensor: 0: Disable; 1: Enable Compressor of time in duty cycle mode Compressor on time in duty cycle mode Buzzer beep: 0: Disable; 1: Enable Low alarm temperature (cabinet) High alarm temperature (cabinet) Cabinet alarm delay Cabinet alarm delay Cabinet alarm delay after switch-on of the device High alarm offset Low alarm offset Low alarm offset Digital signal: 0: active at normally closed state; 1: active at normally open state Display when digital signals are active: 0: Cabinet temperature; 1: dor Cabinet temperature display delay after the digital signals become active and inactive (if the cabinet temperature sendes the temperature sendes the temperature set-point within the set L03 value, the panel displays the real cabinet temperature (DFF; 1: NO) When digital signals are active, acoustic alarm outputs: 0: OFF; 1: NO effect	1~240 5~240 0/1 1~60 0/1 -50.0~A6 AS~85.0 0~600 0.1~30.0 0/1 0/1 0/1	120 30 1 5 30 1 -10.0 24.0 20 40 10.0 5.0 0 1	mm mm eq eq eq eq
28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44	Fg3 A1 A2 A3 A4 A5 A6 A7 A8 A9 A10 L01 L02 L03 L04 L05 L06	Auto defog duration for glass door Duty cycle mode in the event of a faulty cabinet sensor: 0: Disable; 1: Enable Compressor off time in duty cycle mode Compressor on time in duty cycle mode Buzzer beep: 0: Disable; 1: Enable Low alarm temperature (cabinet) High alarm temperature (cabinet) Cabinet alarm delay after switch-on of the device High alarm offset Low alarm offset Low alarm offset Digital signal: 0: active at normally closed state; 1: active at normally open state Digital signal: 0: active at normally closed state; 1: active at normally open state Digital signal: 0: active at normally closed state; 1: active at normally open state Digital signal: 0: active at normally closed state; 1: active at normally open state Digital signal: 0: active at normally closed state; 1: active at normally open state Digital signals are active: 0: Cabinet temperature; 1: dor Cabinet temperature display delay after the digital signals become active and inactive (if the cabinet temperature reaches the temperature set-point within the set L03 value, the panel displays the real cabinet temperature) When digital signals are active, acoustic alarm outputs: 0: OFF; 1: ON When digital signals are active, lights output: 0: No effect; 1: ON	1~240 5~240 0/1 1~60 0/1 -50.0~A6 A5~85.0 0~600 0.1~30.0 0/1 0/1 0/1 0/1 0/1 0/1 0/1	120 30 1 5 30 1 -10.0 24.0 20 40 10.0 5.0 0 1 1	mm mm mm mm mm mm mm mm
28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46	Fg3 A1 A2 A3 A4 A5 A6 A7 A8 A9 A10 L01 L02 L03 L04 L05 L06 L07	Auto defog duration for glass door Duty cycle mode in the event of a faulty cabinet sensor: 0: Disable; 1: Enable Compressor off time in duty cycle mode Compressor on time in duty cycle mode Buzzer beep: 0: Disable; 1: Enable Low alarm temperature (cabinet) High alarm temperature (cabinet) High alarm delay Cabinet alarm delay Cabinet alarm delay after switch-on of the device High alarm offset Alarm moffset Disable; 1: Enable Low alarm offset Disable; 1: Enable Disable; 1: Enable Low alarm offset Disable; 1: Enable; 1: Enable Disable; 2: Enable; 2: Enable; 3: Enable;	1~240 5~240 0/1 1~60 0/1 1~60 0/1 -50.0~A6 A5~85.0 0~600 0.1~30.0 0/1 0/1 0/1 0/1 0/1 0/1 0/1 0/1 0/1 0/	120 30 1 5 30 1 -10.0 24.0 20 40 10.0 5.0 0 1 1 5	m m m o'c o'c m m
28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47	Fg3 A1 A2 A3 A4 A5 A6 A7 A8 A9 A10 L01 L02 L03 L04 L05 L06 L07 L08	Auto defog duration for glass door Duty cycle mode in the event of a faulty cabinet sensor: 0: Disable; 1: Enable Compressor of time in duty cycle mode Gompressor of time in duty cycle mode Buzzer beep: 0: Disable; 1: Enable Low alarm temperature (cabinet) High alarm temperature (cabinet) Cabinet alarm delay Cabinet alarm delay Gabinet alarm delay after switch-on of the device High alarm offset Low alarm moffset Alarm mome: 0: Absolute temperature point; 1: Temperature set-point + alarm offset Digital signal: 0: active at normally closed state; 1: active at normally open state Display when digital signals are active: 0: Cabinet temperature; 1: dor Cabinet temperature display delay after the digital signals become active and inactive (if the cabinet temperature set-point within the set L03 value, the panel displays the real cabinet temperature set-point within the set L03 value, then digital signals are active, acoustic alarm outputs: 0: OFF; 1: No When digital signals are active, fans output: 0: OFF; 1: No effect When digital signals are active, lights output: 0: No effect; 1: ON When digital signals are active, acoustic alarm delays Enable ECO-DOOR mode: 0-No; 1-Yes	1-240 5-240 0/1 1~60 1-60 0/1 -50.0~A6 A5~85.0 0~600 0.1~30.0 0.1~30.0 0/1 0/1 0/1 0/1 0/1 0/120 0/1 0/120 0/1	120 30 1 5 30 1 -10.0 224.0 20 40 10.0 5.0 0 1 1 5	mm mm control of the
28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48	Fg3 A1 A2 A3 A4 A5 A6 A7 A8 A9 A10 L01 L02 L03 L04 L05 L06 L07 L08 L09	Auto defog duration for glass door Duty cycle mode in the event of a faulty cabinet sensor: 0: Disable; 1: Enable Compressor of time in duty cycle mode Compressor on time in duty cycle mode Buzzer beep: 0: Disable; 1: Enable Low alarm temperature (cabinet) High alarm temperature (cabinet) High alarm temperature (cabinet) Cabinet alarm delay after switch-on of the device High alarm offset Low alarm offset Low alarm offset Digital signal: 0: active at normally closed state; 1: active at normally open state Digital signal: 0: active at normally closed state; 1: active at normally open state Digital signal: 0: active at normally closed state; 1: active at normally open state Display when digital signals are active: 0: Cabinet temperature; 1: dor Cabinet temperature display delay after the digital signals become active and inactive (if the cabinet temperature senes the temperature senes the temperature support within the set L03 value, the panel displays the real cabinet temperature) When digital signals are active, acoustic alarm outputs: 0: OFF; 1: NO When digital signals are active, fans output: 0: No effect When digital signals are active, acoustic alarm delays Enable ECO-DOOR mode: 0-No; 1: 4 ves Detection time needed to enable ECO mode - class 1	1-240 5-240 0/1 1~60 1-60 0/1 -50.0~60 6A5~85.0 0~600 0.1~30.0 0.1~30.0 0/1 0/1 0/1 0/1 0/1 0/1 0/1 0/1 0/1 0/	120 30 1 5 30 1 -10.0 24.0 20 40 10.0 5.0 0 1 1 5 0 1 1 1 1 1 1 1 1 1 1 1 1 1	mm
28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49	Fg3 A1 A2 A3 A4 A5 A6 A7 A8 A9 A10 L01 L02 L03 L04 L05 L06 L07 L08 L09 L10	Auto defog duration for glass door Duty cycle mode in the event of a faulty cabinet sensor: 0: Disable; 1: Enable Compressor off time in duty cycle mode Compressor on time in duty cycle mode Buzzer beep: 0: Disable; 1: Enable Low alarm temperature (cabinet) High alarm temperature (cabinet) High alarm temperature (cabinet) Cabinet alarm delay after switch-on of the device High alarm offset Low alarm offset Low alarm offset Digital signal: 0: Absolute temperature point; 1: Temperature set-point + alarm offset Digital signal: 0: active at normally closed state; 1: active at normally open state Digital signal: 0: active at normally closed state; 1: active at normally open state Digital signal: 0: active at normally closed state; 1: active at normally open state Digital signal signal: 0: active at normally closed state; 1: active at normally closed state; 1: active at normally supen state Digital signal signal ser active: 0: Cabinet temperature; 1: dor Cabinet temperature reaches the temperature ex-point within the set L03 value, the panel displays the real cabinet temperature) When digital signals are active, acoustic alarm outputs: 0: OFF; 1: NO When digital signals are active, lights output: 0: No effect; 1: ON When digital signals are active, lights output: 0: No effect; 1: ON When digital signals are active, acoustic alarm delays Enable ECO-DOOR mode: 0-NO; 1=Ves Detection time needed to enable ECO mode - class 1 Temperature differential (ECO mode - class 1)	1~240 5~240 0/1 1~60 0/1 1~60 0/1 -50.0~A6 A5~85.0 0~600 0.1~30.0 0/1 0/1 0/1 0/1 0/1 0/1 0/1 0/1 0/1 0/	120 30 1 5 30 1 -10.0 24.0 40 10.0 5.0 0 1 1 1 5 0 1 1 1 3 4 4 4 4 4 4 5 5 6 7 8 7 8 8 8 9 9 1 1 1 1 1 1 1 1 1 1 1 1 1	mm mm qq qq mm mm qq
28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50	Fg3 A1 A2 A3 A4 A5 A6 A7 A8 A9 A10 L01 L02 L03 L04 L05 L06 L07 L08 L09 L10 L11	Auto defog duration for glass door Duty cycle mode in the event of a faulty cabinet sensor: 0: Disable; 1: Enable Compressor of time in duty cycle mode Buzzer beep: 0: Disable; 1: Enable Low alarm temperature (cabinet) High alarm temperature (cabinet) Cabinet alarm delay Cabinet alarm delay Cabinet alarm delay after switch-on of the device High alarm offset Low alarm offset Low alarm offset Digital signal: 0: active at normally closed state; 1: active at normally open state Display when digital signals are active: 0: Cabinet temperature; 1: dor Cabinet temperature display delay after the digital signals become active and inactive (if the cabinet temperature set-point + alarm offset Display when digital signals are active; 0: Cabinet temperature; 1: dor Cabinet temperature display delay after the digital signals become active and inactive (if the cabinet temperature set-point within the set L03 value, the panel displays the real cabinet temperature set-point within the set L03 value, then digital signals are active, acoustic alarm outputs: 0: OFF; 1: No When digital signals are active, fans output: 0: OFF; 1: No effect When digital signals are active, acoustic alarm delays Enable ECO-DOOR mode: 0=No; 1=Yes Detection time needed to enable ECO mode - class 1 Detection time needed to enable ECO mode - class 1 Detection time needed to enable ECO mode - class 2	1-240 5-240 0/1 1~60 1~60 1~60 0-600 0.1~30.0 0.1~30.0 0/1 0/1 0/1 0/1 0/1 0/1 0-120 0/1 1-240 0.5-10.0 0.5-10.0 1-380	120 30 1 5 30 1 1 -10.0 24.0 40 10.0 5.0 0 1 1 1 5 0 1 1 1 1 1 1 1 1 1 1 1 1 1	mm or
28 29 30 31 32 33 34 35 36 37 38 40 41 42 43 44 45 46 47 48 49 50 51	Fg3 A1 A2 A3 A4 A5 A6 A7 A8 A9 A10 L01 L02 L03 L04 L05 L06 L07 L08 L09 L11 L11 L12	Auto defog duration for glass door Duty cycle mode in the event of a faulty cabinet sensor: 0: Disable; 1: Enable Compressor of time in duty cycle mode Buzzer beep: 0: Disable; 1: Enable Low alarm temperature (cabinet) High alarm temperature (cabinet) Cabinet alarm delay Cabinet alarm delay Cabinet alarm delay after switch-on of the device High alarm offset Low alarm offset Low alarm offset Disable; 1: Enable conductive temperature point; 1: Temperature set-point + alarm offset Displat signal: 0: active at normally closed state; 1: active at normally open state Display when digital signals are active: 0: Cabinet temperature; 1: dor Cabinet temperature display delay after the digital signals become active and inactive (fif the cabinet temperature) When digital signals are active, acoustic alarm outputs: 0: OFF; 1: ON When digital signals are active, anso output: 0: No effect When digital signals are active, acoustic alarm delays Enable ECO-DOOR mode: 0-Roy; 1=Ves Detection time needed to enable ECO mode - class 1 Temperature differential (ECO mode - class 2) Temperature differential (ECO mode - class 2) Temperature differential (ECO mode - class 2)	1-240 5-240 0/1 1-60 1-60 0/1 -50.0-A6 A5-85.0 0-600 0.1-30.0 0.1-30.0 0/1 0/1 0-120 0/1 0-120 0/1 0-1240 0.5-10.0 1-480 0.5-10.0	120 30 1 5 30 1 -10.0 24.0 20 40 10.0 5,0 0 1 1 1 1 1 1 1 1 1 1 1 1 1	mm or
28 29 30 31 32 33 34 35 36 37 38 40 41 42 43 44 45 46 47 48 49 50 51 52	Fg3 A1 A2 A3 A4 A5 A6 A7 A8 A9 A10 L01 L02 L03 L04 L05 L06 L07 L08 L09 L11 L11 L11 L12 L13	Auto defog duration for glass door Duty cycle mode in the event of a faulty cabinet sensor: 0: Disable; 1: Enable Compressor off time in duty cycle mode Compressor on time in duty cycle mode Buzzer beep: 0: Disable; 1: Enable Low alarm temperature (cabinet) High alarm temperature (cabinet) High alarm temperature (cabinet) Cabinet alarm delay after switch-on of the device High alarm offset Low alarm offset Low alarm offset Digital signal: 0: active at normally closed state; 1: active at normally open state Digital signal: 0: active at normally closed state; 1: active at normally open state Digital signals are active: 0: Cabinet temperature; 1: dor Cabinet temperature display delay after the digital signals become active and inactive (if the cabinet temperature reaches the temperature set-point within the set L03 value, the panel displays the real cabinet temperature: 0: 0: OFF; 1: NO When digital signals are active, acoustic alarm outputs: 0: OFF; 1: ON When digital signals are active, lights output: 0: OFF; 1: NO effect When digital signals are active, acoustic alarm delays Enable ECO-DOOR mode: 0-No; 1-Yes Detection time needed to enable ECO mode - class 1 Temperature differential (ECO mode - class 2) Actuation times to exit ECO mode - class 2	1-240 5-240 9/1 1-60 9/1 1-60 9/1 -50.0-A6 A5-85.0 0-600 0.1-30.0 0.1-30.0 0/1 0/1 0/1 0-120 0/1 0-120 0/1 1-240 0.5-10.0 1-3480 0.5-10.0 1-15	120 30 1 5 30 1 1 -10.0 24.0 40 10.0 5.0 0 1 1 1 5 0 1 1 1 1 1 1 1 1 1 1 1 1 1	mm mm qq qq mm mm qq mm mm qq mm
28 29 30 31 32 33 34 35 36 37 38 40 41 42 43 44 45 46 47 48 49 50 51	Fg3 A1 A2 A3 A4 A5 A6 A7 A8 A9 A10 L01 L02 L03 L04 L05 L06 L07 L08 L09 L11 L11 L12	Auto defog duration for glass door Duty cycle mode in the event of a faulty cabinet sensor: 0: Disable; 1: Enable Compressor of time in duty cycle mode Buzzer beep: 0: Disable; 1: Enable Low alarm temperature (cabinet) High alarm temperature (cabinet) Cabinet alarm delay Cabinet alarm delay Cabinet alarm delay after switch-on of the device High alarm offset Low alarm offset Low alarm offset Disable; 1: Enable conductive temperature point; 1: Temperature set-point + alarm offset Displat signal: 0: active at normally closed state; 1: active at normally open state Display when digital signals are active: 0: Cabinet temperature; 1: dor Cabinet temperature display delay after the digital signals become active and inactive (fif the cabinet temperature) When digital signals are active, acoustic alarm outputs: 0: OFF; 1: ON When digital signals are active, anso output: 0: No effect When digital signals are active, acoustic alarm delays Enable ECO-DOOR mode: 0-Roy; 1=Ves Detection time needed to enable ECO mode - class 1 Temperature differential (ECO mode - class 2) Temperature differential (ECO mode - class 2) Temperature differential (ECO mode - class 2)	1-240 5-240 0/1 1-60 1-60 0/1 -50.0-A6 A5-85.0 0-600 0.1-30.0 0.1-30.0 0/1 0/1 0-120 0/1 0-120 0/1 0-1240 0.5-10.0 1-480 0.5-10.0	120 30 1 5 30 1 -10.0 24.0 20 40 10.0 0 1 1 1 1 1 1 1 1 1 1 1 1 1	mm mm equal of the second of t
28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53	Fg3 A1 A2 A3 A4 A5 A6 A7 A8 A9 A10 L02 L03 L04 L05 L06 L07 L08 L09 L11 L11 L11 L12 L13 L14	Auto defog duration for glass door Duty cycle mode in the event of a faulty cabinet sensor: 0: Disable; 1: Enable Compressor of time in duty cycle mode Buzzer beep: 0: Disable; 1: Enable Low alarm temperature (cabinet) High alarm temperature (cabinet) Cabinet alarm delay Cabinet alarm delay Cabinet alarm delay after switch-on of the device High alarm offset Low alarm offset Alarm mode: 0: Absolute temperature point; 1: Temperature set-point + alarm offset Digital signal: 0: active at normally closed state; 1: active at normally open state Display when digital signals are active: 0: Cabinet temperature; 1: dor Cabinet temperature display delay after the digital signals become active and inactive (if the cabinet temperature set-point within the set L03 value, the panel displays the real cabinet temperature set-point within the set L03 value, the panel displays the real cabinet temperature set-point within the set L03 value, then digital signals are active, acoustic alarm outputs: 0: OFF; 1: No When digital signals are active, acoustic alarm outputs: 0: OFF; 1: No effect When digital signals are active, acoustic alarm outputs: 0: OFF; 1: No When digital signals are active, acoustic alarm outputs: 0: OFF; 1: No When digital signals are active, acoustic alarm outputs: 0: OFF; 1: No Detection time needed to enable ECO mode - class 1 Detection time needed to enable ECO mode - class 2 Temperature differential (ECO mode - class 2 Temperature differential (ECO mode - class 1 Lighting mode in ECO 2: 0: OFF; 1: No effect	1-240 5-240 0/1 1~60 1~60 1~60 0-600 0.1~30.0 0.1~30.0 0/1 0/1 0/1 0/1 0/1 1-240 0.5-10.0 1-480 0.5-10.0 1-180	120 30 1 5 30 1 -10.0 24.0 20 0 1 1 5 0 1 1 1 1 30 40 1 1 1 1 1 1 1 1 1 1 1 1 1	mmmmmmmmmmmmmmmmmmmmmmmmmmmmmmmmmmmmmm
28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54	Fg3 A1 A2 A3 A4 A5 A6 A7 A8 A9 A10 L01 L02 L03 L04 L05 L06 L07 L08 L09 L11 L11 L12 L13 L14 PA2	Auto defog duration for glass door Duty cycle mode in the event of a faulty cabinet sensor: 0: Disable; 1: Enable Compressor of time in duty cycle mode Buzzer beep: 0: Disable; 1: Enable Low alarm temperature (cabinet) High alarm temperature (cabinet) High alarm temperature (cabinet) Cabinet alarm delay Cabinet alarm delay after switch-on of the device High alarm offset Low alarm offset Low alarm offset Low alarm offset Low alarm offset Digital signal: 0: active at normally closed state; 1: active at normally open state Display when digital signals are active: 0: Cabinet temperature; 1: dor Cabinet temperature display delay after the digital signals become active and inactive (If the cabinet temperature searches the temperature set-point within the set Lo3 value, the panel displays the real cabinet temperature outputs: 0: OFF; 1: NO When digital signals are active, anso output: 0: OFF; 1: No effect When digital signals are active, lights output: 0: No effect; 1: ON When digital signals are active, lights output: 0: No effect; 1: ON When digital signals are active, acoustic alarm delays Enable ECO-DOOR mode: O=NO; 1=Ves Detection time needed to enable ECO mode - class 1 Temperature differential (ECO mode - class 1 Temperature differential (ECO mode - class 2 Actuation times to exit ECO mode - class 2 Temperature differential (ECO mode - class 1 Lighting model is ECO = 0: OFF; 1: No effect Set admin menu password	1-240 5-240 0/1 1-60 0/1 1-60 0/1 -50.0-A6 A5-85.0 0-600 0.1-30.0 0/1 0/1 0/1 0/1 0/1 0-120 0/1 1-240 0.5-10.0 1-480 0.5-10.0 1-15 0/1 0-255	120 30 1 5 5 30 1 1-10.0 24.0 20 20 40 10.0 5.0 0 1 1 1 1 1 1 1 1 1 1 1 1 1	m m m m m m m m m m m m m m m m m m m

Note: (1) After switch between Celsius / Fahrenheit, users need to adjust the values of all related parameters to

Symbol	Function				
	View and modify cabinet temperature set-point				
ચ	Press and hold for 3 seconds to enter parameter settings				
• • •	Switch between the menu and parameter				
٨	Scroll up menu items or increase parameter values				
\sim	Press and hold for 3 seconds to upload data to copy card				
M	Scroll down menu items or decrease parameter values				
\vee	Press and hold for 3 seconds to download data from copy card				
	View the value read by the defrost sensor				
\leftarrow	Exit parameter settings				
	Press and hold for 3 seconds to force switch between cooling, defrost/defrost delay and dripping.				
-\\\-\	Turn on/off light				
AY W	Press and hold for 1 second to force auto defog on/off				
\bigcirc	Press and hold for 3 seconds to turn on/off the controller				
\triangle + \forall	Press and hold for 10 seconds to activate one key reset to default				

1) View and modify cabinet temperature set-point
a. Under temperature measuring and controlling status, press and release & key, the set indicator & will light and the panel will display cabinet temperature set-point. Users may view and modify the cabinet temperature

b. If LOC=0, the symbol
 A will light and cabinet temperature set-point cannot be modified.

The symbol \mathbf{A} will be off and cabinet temperature set-point can be modified by using Δ or \forall key.

c. Press \leftarrow key or keep the controller inactive for 30 seconds, the controller will exit cabinet temperature viewing/modifying status with the current temperature set-point automatically saved.

2) Set parameters

a. Under temperature measuring and controlling status, press the key 🔌 for 3 seconds, the set indicator 🔌 will light and the panel will display the parameter item PA1, the admin password. Correct password is required if users

display c1. Press A or ∀ key to select parameter c1, c2.....u1, i.e. any parameter from user menu and admin menu); Otherwise, the controller will remain on PA1 parameter and will not display other parameters.

c. After a parameter is selected, press ♠ key to set its value. Use ♠ or ▼ key to adjust the value, then press key again to return to menu option status.

d. Under parameter setting status, press ← key or keep the controller inactive for 30 seconds to exit settings with

the parameter set-point saved automatically.

Note: (1) Admin menu password can be set via parameter PA2.

Note: ① Admin menu password is can be set via parameter PA2.
② If PA2 is set to 0, i.e. no password is required when entering admin menu. Under temperature measuring and controlling status, press & key for 3 seconds, the panel will display c1 directly.
③ Users may use universal password 125 to enter admin menu if PA2 value is forgotten.

controlling status, press ≪ ← y to 3 controlling status, press on expense y to enter admin menu if PA2 value is torgotien.

③ Users may use universal password 125 to enter admin menu if PA2 value is torgotien.

④ The admin menu password is valid for once. After exiting parameter settings by pressing ← or keeping the

3) Reset parameters

a. Under temperature measuring and controlling status, press both △ and ▼ keys for 3 seconds, the panel will display rST and the parameter values will be reset to defaults.

b. Two copies of the parameters (i.e. current parameters and the default parameters) will be automatically backed up in the controller when they are downloaded from the copy card to the controller.

c. The first copy (i.e. current parameters) is used for controlling and the second (the default parameters) for parameter reset

d. If users need to modify the second copy, just connect the copy card to the controller and download data.

4) View the value read by the defrost sensor

Under temperature measuring and controlling status, press ← key to view the measured temperature by the

defrost sensor.

5) Manual force operation

a. Under temperature measuring and controlling status, press and hold lacktriangledown key for 3 seconds to switch the status

between cooling, defrost/defrost delay and dripping.

b. Under temperature measuring and controlling status, press 🖏 key to turn on or off the light (Refer to 9.4 for detailed instructions).

c. Under temperature measuring and controlling status, press and hold key for 1 second to enable or disable auto defog for glass door function

6) Power on/off

a. Under temperature measuring and controlling status, press and hold ψ key for 3 seconds, the controller will be turned off and shut down all the outputs and the panel will display ---. b. Press and hold ψ key for 3 seconds, the controller will be powered on.

c. When the controller is off, press key, the light can be turned on or off and other keys are disabled at this time.

8.1 Upload (copy the parameters in the controller to the copy card)
1) Use keys to set the controller parameters.
2) Insert the copy card, press A key until the panel displays "uP".
3) Plug out the copy card and power on the controller again.

8.2 Download (copy the parameters in the copy card to the controller) 1) Insert the copy card, press \forall key until the panel displays "do".

 Plug out the copy card and power on the controller again.
 Note: (1) If the panel displays "Er", programming fails. Please check whether the copy card is connected stably and then repeat above operations.

② If the panel displays "EP", the data in copy card disagrees with controller model and causes programming failure. Find a correct copy card and repeat above operations, or upload data to the copy card again and repeat above operations.

③ In the course of uploading/downloading data, make sure the power supply is stable and copy card is connected

properly. Please do not plug out the copy card before the operation is completely finished.

(4) CRC check is executed during uploading and downloading data in copy card.

9.1 Cooling
1) Cabinet sensor is normal.
a. Cooling starts when the cabinet temperature > temperature set-point (SEt) + differential (c1), and compressor delay must elapse.
b. Cooling stops when the cabinet temperature < temperature set-point (SEt)
Note: Compressor start delay is calculated per c3 (compressor start delay after switch-on of the device) after the controller is energized for the first time, and it will be calculated per c2 (compressor start delay between last switch-off and the successive switch-on) later on.
2) Cabinet temperature sensor is faulty.
a. When A1=0, i.e. compressor run in duty cycle mode is disabled, cooling stops.
b. When A1=1, i.e. compressor run in duty cycle mode is enabled, cooling runs in duty cycle according to the set A3 (compressor on time in duty cycle mode) and A2 (compressor off time in duty cycle mode).
9.2 Defrost

9.2 Defrost 1) d4=0, i.e. defrost is disabled.

 2) d4≠ 0, neither defrosting nor dripping statue:
 a. Defrost sensor is enabled (d1=1), and the temperature read by defrost sensor ≥ defrost stop temperature (d7), defrost cannot start.

b. When defrost sensor is enabled (d1=1) and the temperature read by defrost sensor < defrost stop temperature (d7), or defrost sensor is disabled (d1=0), defrost can be started if any one of the following conditions is met:

Defrost interval time (d4) elapses;
 Press and hold ← key for 3 seconds;

Note: (1) Defrost interval time is counted per controller running time (d3=1) or compressor running time (d3=0) When defrost start delay (d9) elapses, defrost outputs. 3) During defrost, defrost can be stopped if any of the following conditions is met

a. Defrost sensor is enabled (d1=1), and the temperature read by defrost sensor > defrost stop temperature (d7); b. Maximum defrost duration (d6) elapses;

c. Press and hold ← key for 3 seconds.

4) In dripping status, cooling is disabled within dripping time (d8) for the drips to drain during this period. After d8 elapses, it enters the status of cooling cycle. 5) Display during defrost

status

Cooling output

Defrost delay

Dripping

d5=0: actual cabinet temperature (during defrosting);

d5=1: dEF (during defrost); cabinet temperature (when dripping is active and d11 elapses.); Output Status Description

d5=2: cabinet temperature at defrost start (during defrosting) cabinet temperature (when dripping is active and d11 elapses) d5=3: cabinet temperature set-point (during defrost) cabinet temperature (when dripping is active and d11 elapses); d5=4: dEF (during defrost); cabinet temperature (if perature ≤ temperature set-point afte dripping is active);

defrost); cabinet temperature (if cabinet temperature ≤

temperature set-point after dripping is active); d5=6: 4: cabinet temperature set-point (during defrost). cabinet temperature (if cabinet temperature ≤ temperature et-point after dripping is active)

6) Defrost mode There are two types of defrost modes, electric defrost

(d10=0) and hot gas defrost (d10=1)

(a10=0) and hot gas defrost (d10=1)

9.3 Fan

Six Fan working modes are available.

1) F1=0: Fan runs continuously

2) F1=1: Fan is controlled by cabinet sensor.

a. Fan runs when cabinet sensor temperature < fan start temperature (F3).

b. Fan stops when cabinet sensor temperature > fan start temperature (F3) + Fan stop temperature differer c. Fan and compressor run or stop simultaneously in case cabinet temperature sensor fails.

3) F1=2: Fan is controlled by defrost sensor.

a. Defrost sensor is enabled (d1=1) and normal:
Fan runs when cabinet sensor temperature < Fan start temperature (F3).

Fan runs when cabinet sensor temperature < Fan start temperature (F3).

Fan stops when cabinet sensor temperature > fan start temperature (F3) + Fan stop temperature differential (F4).

b. Fan and compressor run or stop simultaneously in case defrost sensor is disabled (d1=0) or cabinet temperature.

b. Fan and compressor run or stup simultaneously in case denote Section 5 about 1.

4) F1=3: Fan runs together with compressor and stops during defrost, Fan is controlled by F5 if cooling is inactive.

5) F1=4: Fan runs together with compressor and stops during defrost, Fan is controlled by F5 if cooling is inactive;
Fan runs after F2 elapses if dripping is active. (If F2 > d8(defrost drip time),the F2 parameter is invalid)

6) F1=5: Fan runs together with compressor; Fan is controlled by F5 if cooling is inactive; Fan stops if defrost starts and then runs again after F2 elapses. (If F2 > d9 + d6 + d8, the F2 parameter is invalid)

7) F1=6: If cooling is active, fan runs after F2 elapses; If cooling is inactive, fan stops.

Note:When LOS=0, the door is open and the fan is enabled. After the door is closed, the fan restores to the status before the door was open. When LOS=1, the fan's working status will not be affected if the door is open.

9.4 Light

Section 1. Section 1.

9.5 Defog

1) Fg1=0: to auto defog the glass door is disabled. Users can manually turn on the heating wire for glass door by pressing key for 1 second. The heating wire will automatically turn off after auto defog duration (Fg3) elapses. Users can also press key for 1 second to force the heating wire turned off.

2) Fg1=1: to auto defog the glass door is enabled. The heating wire for glass door runs per the value of auto defog interval (Fg2) and auto defog duration (Fg3). Users can also manually turn on/off the heating wire.

9.6 Internal alarm

If cabinet sensor fails, the panel will display E01; If defrost sensor fails, the panel will display E02.

2) High/Low cabinet temperature alarm

2) night two dathlet temperature alarm.

a. A11=0, the alarm mode is based on absolute temperature point.

When cabinet temperature > high alarm temperature (A6) and cabinet alarm delay elapses, the panel will display rH. When cabinet temperature < A6, alarm will be released.

When cabinet temperature < low alarm temperature (A5) and cabinet alarm delay elapses, the panel will display rL. When cabinet temperature > A5, alarm will be released.

b. A11=1, the alarm mode is based on set-point + alarm offset

When cabinet temperature > temperature set-point (SEt) + high alarm offset (A9) and cabinet alarm delay

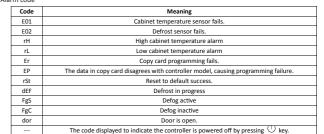
elapses, the panel will display rH. When cabinet temperature < SEt + A9, alarm will be released. When cabinet temperature < SEt - low alarm offset (A10), and cabinet alarm delay elapses, the panel will display rL. When cabinet temperature > SEt - A10, alarm will be released.

Note: Cabinet alarm delay is counted per A8 (cabinet alarm delay after switch-on of the device) after the controller is powered on, and it will be counted per A7 (cabinet alarm delay) later on. 3) If buzzer beep is disabled (A4=0): buzzer will mute except that the microUPS works during main power outage.

If buzzer beep is enabled (A4=1): buzzer will beep when an alarm is triggered. When all alarms are released, buzzer will mute and users can also press any key to mute it.

4) L04=1, i.e. when digital signals are active, acoustic alarm outputs, the buzzer beeps after acoustic alarm delay (L07) elapses. L04=0, buzzer mutes.

(5) If the standby power supply Elitech microUPS works during main power outage, the buzzer will beep at 4s/1s interval. The buzzer cannot be muted whether A4=1 or A4=0. The alarm can be removed only when the main power is restored. 6) Alarm code



Cabinet A SEt + C1

9.7 ECO-DOOR mode
The controller features ECO-DOOR mode: ECO 1 and ECO 2, which can be automatically switched between or to routine mode per settings. Users may define temperature control points for different modes as

1) When ECO-DOOR mode is disabled (L08=0), the controller controls cabinet temperature per Fig 9-7-1. 2) When ECO-DOOE mode is enabled (L08=1): a) Enter ECO mode - class 1 - After the controller is powered on and digital signals are inactive (i.e. the door is closed), the controller will record the door opening times and the door closed time from zero. ECO mode - class 1 and class 2 are disabled (hereinafter called normal status). The controller controls the cabinet temperature per Fig 9-7-1. - When the controller is in normal status and the door closed time has not reached the detection time needed to enable ECO mode - class 1 (L09), if digital signals are detected active (i.e. the door is open), the controller will immediately stop counting door closed

controller will immediately stop counting door closed time. When digital signals are inactive (i.e. the door is closed), the controller will zero the door opening times and door closed time and record again from

zero.

- When the controller is in normal status and the door closed time has reached the detection time needed to enable ECO mode - class 1 (LO9), the controller enters ECO mode - class 1 (LC09), the controller enters ECO mode - class 1 (ECO 1).

- After entering the ECO mode - class 1, the controller will zero the door opening times and door closed time and record again from zero. The controller controls cabinet temperature per Fig 9-7-2.

b) Exit ECO mode - class 1

- When the controller is in ECO mode - class 1, if digital signals are detected active (i.e. the door is open) and then inactive (i.e. the door is closed), the controller will add 1 to door opening times, then zero door closed time and record again.

- When the controller is in ECO mode - class 1 and the door opening time has reached the actuation times to 8 exit ECO mode - class 1 and enter normal status. The cabinet temperature is controlled per Fig 9-7-1.

c) Enter ECO mode - class 2

- When the controller is in ECO mode - class 1 and the door closed time has reached the detection time needed to enable ECO mode - class 2 (LC11), the controller enters ECO mode - class 2, the controller will zero the door opening times and record again. The controller controls cabinet temperature per Fig 9-7-3.

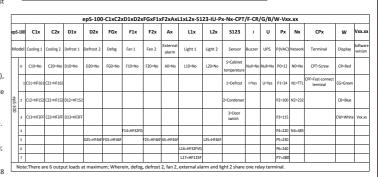
d) Exit ECO mode - class 2

- When the controller is in ECO mode - class 2, if digital signals are detected active (i.e. the door is open), the controller will immediately exit ECO mode - class 2 and enter ECO mode - class 1. The door opening times and door

closed time will be zeroed and recorded again. Note: If the controller, after power outage, is powered on again and enters normal status, the door opening times and closed time will be recorded from zero

e) Exit ECO mode by remote control

- When the controller receives the command from the master to exit ECO mode, it will immediately exit the current mode ECO1 or ECO2 and enter routine mode.



1) Distinguish sensor cables from power cables and relay connectors. Make sure they are connected properly. The

2) Disconnect power before wiring.
3) Make sure loads are connected properly and wire diameters comply with related standards. The heating temperature rise caused by the contact resistance must be lower than 3 C.
4) Power off the controller if any exception happens.

Hot gas defrost

Compressor is on. Compressor is on.

Electric heating is off. Four-way valve is off.

Compressor is off. Compressor is off.

Electric heating is off. Four-way valve is on Compressor is off. Compressor is on.

Electric heating is on. Four-way valve is on.

Compressor is off. Compressor is off.

Electric heating is off. Four-way valve is on.

Do not use the controller in water or too humid environment, high temperature, strong electromagnetic interference or strong corrosion environment

★ Caution!

1) The power voltage must be in accordance with the voltage labeled on the controller. Please ensure the stability

2) Separate as much as possible the sensor cables from power cables to avoid possible electromagnetic disturbance. 3) Defrost sensor should be installed closely to the copper pipe 5cm to the evaporator inlet. Please ensure the

sensor keeps good contact with the copper pipe 4) Remove the sensor by slightly plugging out its end downwards

