

# Single Gas Monitor

## PGM100

Carbon Monoxide



**The Value Leader™**  
[www.tpi-thevalueleader.com](http://www.tpi-thevalueleader.com)

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TPI PGM100  
SINGLE GAS MONITOR  
INSTRUCTION MANUAL  
For use with Carbon Monoxide (CO)

Read and understand instructions before use.

- ⚠ **Warning:** To prevent ignition of flammable or combustible atmospheres, disconnect power before servicing.
- ⚠ **Warning:** To reduce the risk of ignition of a flammable atmosphere, batteries must only be changed in an area known to be nonflammable.
- ⚠ **Avertissement:** Pour reduire le risque d'fallumage d'une atmosphere inflammable, des batteries doivent seulement etre changees dans un secteur connu pour etre inflammables.

IP65



EMC Directive (2004/108/EC)  
EN 61000-4-2:1995, EN 61000-4-3:2002, EN 55011:2007



Class 1, Groups A, B, C & D  
Exia, Temp code: T4

## Safety Information

- ⚠ 1. **IMPORTANT:** Read and understand this manual prior to use.
- ⚠ 2. **IMPORTANT:** Oxygen instruments will show high readings for up to 30 minutes if taken from warm air to cold temperatures and vice-versa. For best results let them "soak" in the ambient conditions prior to use.
- ⚠ 3. **WARNING:** Substitution of components may impair intrinsic Safety.
- ⚠ 4. **WARNING:** This instrument contains a lithium battery which may leak or explode if improperly used. **DO NOT DISPOSE OF IN A FIRE.**
- ⚠ 5. **WARNING:** Only service in an area known to be free of combustible gases.
- ⚠ 6. **WARNING:** Instruments are not certified intrinsically safe in environments above 21% oxygen.
- ⚠ 7. **WARNING:** To verify operation prior to each day's use a function test (bump test) should be performed. If the instrument does not pass this test, full calibration should be performed.
- ⚠ 8. **WARNING:** Keep all openings free from dirt, debris and foreign objects.
- ⚠ 9. **WARNING:** Do not use a damaged or improperly operating instrument. Contact a service representative immediately.

ONLY zero instrument in a gas free environment

SEULEMENT l'instrument zéro dans un gas libèrent l'environnement.

**WARNING:** To maintain intrinsic safety, service must be performed by factory authorized technicians with approved replacement parts only.

**AVERTISSEMENT:** Pour maintenir la sûreté intrinsèque, service doit être exécuté par les techniciens autorisés par usine avec les pièces de rechange approuvées seulement

## General Description

The TPI PGM100 is an exceptionally rugged personal gas monitor. The PGM100 is available in single gas configurations only. Preset alarms provide visual, audible and vibration alerts for low and high alarm conditions. Built-in "Time Weighted Average" (TWA) and "Short Term Exposure Limit" (STEL) alarms provide even greater margin of safety for the user. A custom display provides the user with easy to view information including gas concentration, time remaining in months to sensor replacement, battery low alert and activation of calibration process. (See Figure 1)



Figure 1: Custom Display

### FUNCTION INDICATORS

- Battery Low
- Operation Time Remaining (months)
- Calibration
- High/Low Alarm Set Points:  
Factory preset to OSHA requirements
- TWA/STEL Alarms: Preset to OSHA limits
- Other alarm settings available
- Data logging: Up to 100 alarm events
- Continuous "ON" Option

### PHYSICAL SPECIFICATIONS

Operational Temp: -4 to 122° F (-20 to 50° C)

Humidity: 15-90% RH (Non-condensing)

Duty Cycle: Continuous

Response Time: T90 < 30 seconds

Alarms: Sound: 90 Db @ 12" (30cm)

Sight: Display Alerts 270° viewable LEDs

Touch: Vibration

Power Source: 3.6V Lithium Battery

Size: 3.81" x 2.31" x 0.8" (9.67 x 5.87 x 2 cm)

Weight: 3.6 oz. (105 g)

Battery Life: 2+ Years

Sensor: Electrochemical

Construction: Environmental resistance IP65

Impact resistant rubberized housing

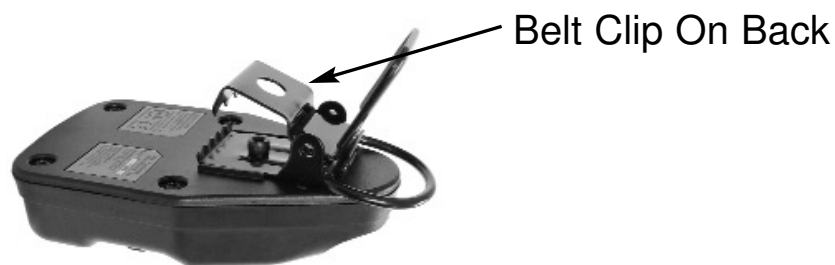
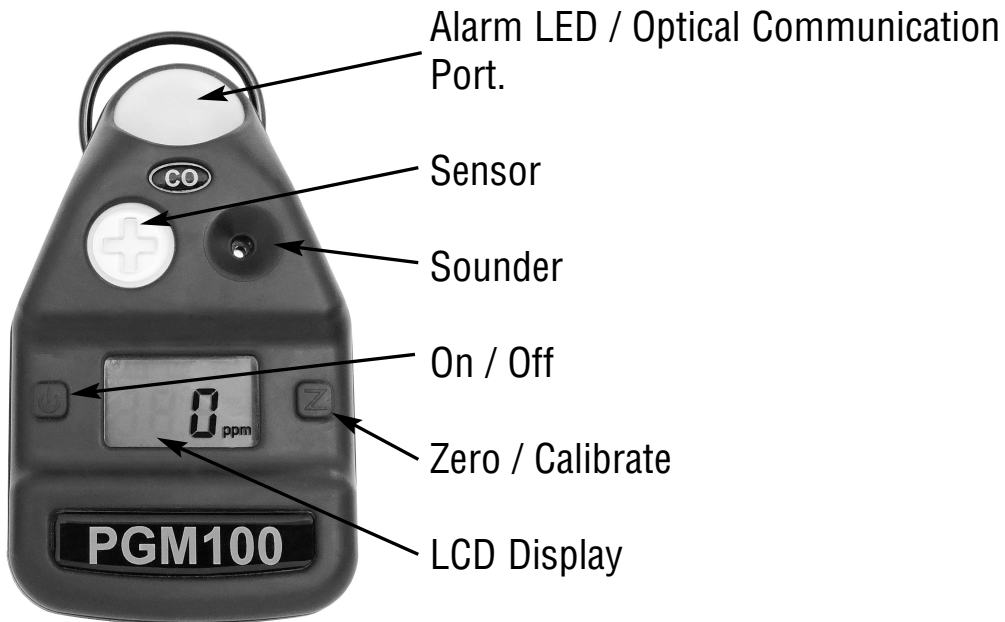
Durable belt clip

## PRODUCT FEATURES

The PGM100 is constructed of durable ABS plastic. The top housing is additionally protected with a shock absorbing material to protect the instrument from the rigors of field use. The front of the instrument has an opening for the sensor and sounder. These are sealed to maintain the integrity of the IP65 rating. Two buttons operate the instrument. The left button is for power while the right is for zeroing and performing calibration. Multiple LED's beneath the frosted area create a very bright warning even in bright sunlight.

The instrument is mounted using a sturdy suspender clip on the back of the instrument. This instrument cannot be powered off or zeroed when in alarm mode.

All sensors and batteries are designed for 2 years of continuous normal use. The on-board memory will store up to 100 events or alarm conditions. These can be downloaded through the use of SCal-100 with SmartLink Software. Oldest events are over-written automatically when the maximum is reached



## SENSOR SPECIFICATIONS

TYPE	RESOLUTION	RANGE
CO	1ppm	0-999

## ALARMS

The PGM100 has two basic styles of alarm. Low Alarms activate at two second intervals while High Alarms activate at one second intervals.

The sound, LEDs and vibrating motor are sequenced during alarms. The alarm settings are controlled during the set-up of the product. All instruments are preset for the standards that need to be adhered for various locations and needs. Fig. 2 shows examples of some of the alarm ranges.

### Fig.2 STANDARD ALARM SETTINGS

Type	Low	High	TWA	STEL
CO	50	200	50	75

See page 7 for Alarm Adjustment instructions

## FUNCTION (BUMP) TEST - MANUAL

Turn the instrument on and wait for the working display to illuminate. Apply an approved concentration of gas to the sensor area using the PGM100 calibration adapter. The flow should be 200-400 cc/min. The alarm should occur in less than 20 seconds.

To verify the operation of this product this test should be done prior to each day's use. Failure to pass this test may indicate a product failure or the need for calibration.

## ADJUST DATE/TIME

To adjust the PGM100 date/time manually, enter the menu by simultaneously pressing both buttons then release them. (The PGM100 will force the user to update the time if it is invalid during startup.) PGM100 will show "Pin". Press and release either button to show "900". Press right button to increase the number to 925. Number will rollover to 900 when it exceeds 998. Press and release the left button.

### Next:

1. PGM100 will (beep continuously if invalid at startup and) show "rtc" until either button is pressed and released.
2. PGM100 shows "Yr" until either button is pressed and released. PGM100 shows the last two digits of the current year.
3. The number is increased by pressing the right button and will roll-over to 12 if it exceeds 50. Adjust to desired "Yr".
4. Press and release the left button to accept it.
5. PGM100 turns on the Month icon and shows the current month.
6. The number is increased by pressing the right button and will roll-over to 01 if it exceeds 12. Adjust to desired "MO".
7. Press and release the left button to accept it.
8. PGM100 shows "dd" until either button is pressed and released.
9. PGM100 shows the current date.
10. The number is increased by pressing the right button and will roll-over to 01 if it exceeds the maximum number of days for the month specified. Adjust to desired "dd".
11. Press and release the left button to accept it.
12. PGM100 shows "Hr" until either button is pressed and released.
13. PGM100 shows the current hour in the 24-Hour format (no AM/PM selection)
14. The number can be increased by pressing the right button and will roll-over to 00 if it exceeds 23. Adjust to desired "Hr".
15. Press and release the left button to accept it.
16. PGM100 shows "nn" until either button is pressed and released.
17. PGM100 shows the current minute .
18. The number can be increased by pressing the right button and will roll-over to 00 if it exceeds 59. Adjust to desired "nn".
19. Press and release the left button to accept it.
20. The PGM100 date/time have now been updated.



## ALARM ADJUSTMENT

1. Press both buttons together when unit starts up and displays Gas Type and then release it OR.
2. From working display, push both buttons simultaneously and release. The unit will display Pin, press either key to display 900.
3. Press the Right button to scroll up to 980 and then push left button. The number increases to 998 and then restarts from 900. It will go to the menu to adjust the alarm and display "Con" for Continuous On operation. Press Left button to select. Press Right Button to toggle mode. Press Left button to save the setting. It will now display "LO" for the low alarm.
4. Press Left button to adjust the "LO" alarm. The current setting will be displayed.
5. Press Right button to adjust the alarm. You can only increase the number. Once it exceeds 300 it will start from 0.
6. Press Left button to save the alarm setting and it will now display "HI".
7. Press the Left button to adjust the "HI" alarm. The current setting will be displayed.
8. Press Right button to adjust the alarm. You can only increase the number. Once it exceeds 300 it will start from 0.
9. Press Left button to save the alarm settings. It will now display "tA" for TWA.
10. Press Left button to adjust the TWA alarm. The current setting will be displayed.
11. Press Right button to adjust the alarm. You can only increase the number. Once it exceeds 300 it will start from 0.
12. Press Left button to save the alarm settings. It will now display "StL" for STEL.
13. Press Left button to adjust the STEL alarm. The current setting will be displayed.
14. Press Right button to adjust the alarm. You can only increase the number. Once it exceeds 300 it will start from 0.
15. Press Left button to save the alarm settings. It will automatically exit the menu and perform auto zero.

## **CALIBRATION**

Turn on the PGM100 until the working display is illuminated. Wait for 2 minutes prior to beginning the calibration process.

1. Prepare the approved gas cylinder and regulator with the calibration adapter attached. The flow should be 200-400 cc/min.
2. Push and hold the Zero button until the display reads "GAS".
3. Attach the PGM100 calibration adapter.
4. Start the gas flow.
5. Push and release the Zero button. A changing number will flash as will the CAL icon.
6. Successful calibration is indicated when only the gas concentration is displayed. The CAL icon will no longer be illuminated.
7. Bad calibration will be indicated by the word "BAD" and the CAL icon on the display. Press the power button to acknowledge. (Retry calibration)
8. Successful calibration will be logged as an Alarm event in the log.

## **BUMP/CALIBRATION using SCal-100 (Sold Separately)**

1. Prepare SCal-100 Station.
2. Turn PGM100 On and allow to Zero.
3. Install PGM100 into SCal-100 Station.
4. Remove PGM100 when test is complete

## OPERATION and USE

Press the ON button to start the instrument in an area known to be gas free and with normal oxygen content. The following will display as a normal start up sequence:

1. Activate all segments and icons
2. Gas type to be sensed
3. Software version
4. Temperature in °C
5. Alarms will sound, illuminate and vibrate
6. "LO" Low alarm value displays
7. "HI" High alarm value displays
8. "tA" TWA alarm value displays (when applicable)
9. "StL" STEL alarm value displays (when applicable)
10. "Sn" Serial Number displays
11. Displays remaining life, in months
12. All segments will flash for 6 seconds indicating zeroing
13. Working display is shown

If the instrument is in an area that is not gas free, "BAD" will illuminate after the automatic zeroing followed by a reading based on factory zero set points.

Attach the instrument to the outermost garment as close to your head/face as practical. Follow federal, state, local and company regulations as it relates to the use of this product.

Alarms will indicate unsafe levels. The display will show concentration data in combination with audible, visual and vibration indications. TWA alarms can be acknowledged for 10 minute intervals by pressing any button.

A manual zeroing should only be done in an atmosphere known to be gas free and containing normal oxygen levels. Press the ZERO button for 2-3 seconds and release. All segments of the display will flash followed by the working display.

Exposure to gas in excess of sensors range specifications will result in "OL" being displayed with the high alarm activated

## **OPERATION and USE (Continued)**

To view the remaining operational time in continuous mode, press the zero button for 2-3 seconds and release. It will display the time remaining prior to performing auto zero.

**BAT** indicates low battery output and service will be needed soon. Only factory trained personnel should perform any internal servicing.

**BAT + LO** indicates instrument should be immediately taken out of service for battery replacement. Only factory trained personnel should perform any internal servicing.

**MO** indicates months/days remaining of operation time before battery and sensor servicing are required. Only factory trained personnel should perform any internal servicing.

**I2C** indicates a communication error in the EEPROM. Service is required. Only factory trained personnel should perform any internal servicing.

To turn off, hold the POWER button down for 6 seconds until "OFF" is displayed and release the button.

## **WARRANTY and REPAIR POLICY**

Your TPI PGM100 is warranted to be free from defects in materials and workmanship for a period of 2 years after purchase (excluding calibration). If within the warranty period, your instrument should become inoperative from such defects, the unit will be repaired or replaced at our option. This warranty covers normal use and does not cover damage which occurs in shipment or failure which results from alteration, tampering, accident, misuse, abuse, neglect or improper maintenance. Proof of purchase may be required before warranty is rendered.

Units out of warranty will be repaired for a service charge. Internal repair of maintenance must be completed by a Test Products International authorized technician. Violation will void warranty. Units must be returned post-paid to the address below:

TPI ATTN: SERVICE  
9615 SW ALLEN BLVD  
SUITE 104  
BEAVERTON, OR 97005

Notes:

Notes:

**Test Products International, Inc.**

9615 SW Allen Blvd., Ste. 104  
Beaverton, OR 97005  
Tel: 503-520-9197 Fax: 503-520-1225  
[www.testproductsintl.com](http://www.testproductsintl.com)

**Test Products International, Ltd.**

342 Bronte Road South, Unit #9  
Milton Ontario Canada L9T5B7  
Tel: 905-693-8558 Fax: 905-693-0888  
[www.testproductsintl.com](http://www.testproductsintl.com)

**Test Products International Europe Ltd.**

Longley House, International Drive  
Southgate, Crawley, West Sussex RH10 6AQ  
Tel.: +44 (0) 1293 530196 Fax: +44 (0) 1293 531870  
[www.tpieurope.com](http://www.tpieurope.com)